



COMESA Srl is an Italian Company with long experience and expertise in steel processing and heat-treatment techniques, specialising in the manufacture of steel rolls and wear-parts whilst providing a complete in-house production service.

Our main products are:

- ***Rolls and Back-Ups for Hot & Cold Heavy Plate Levellers***

COMESA is an accredited o.e.m. supplier to the World's major heavy plate levellers constructors, including Vai Siemens, Sms Demag, Danieli, Bronx, Butech, etc.

We manufacture work and back up rolls for hot & cold plate levellers, produced completely in accordance with the customers' drawings, technical specifications and production demands.

Our main source of the rough steels is from our own forge, through; in-house quenching, tempering, heat treatment, precision machining and metallurgical laboratory certification to provide a 100% guarantee of direct quality control at every stage of production.

We guarantee optimum performance with special attention to induction hardness depths, whilst our state-of-the-art CNC grinding machines permit the highest quality finishes.

- ***Levelling Rolls***

Produced from hardened and tempered alloy steels and induction hardened to the specified depths indicated in the areas shown on drawings.

- ***Flattening Rolls for Metal Coils and Sheets***

Manufactured from alternative steel qualities, hardened & ground, or chromium plated if requested, in accordance with customers' applications, technical specifications and drawings.

- ***Straightening Rolls for Rolled Sections, Pipes & Tubes***

We also produce form rolls for straightening rounds, flats, rolled sections, pipes and tubes from tool, high-speed or powder metallurgic steel.